

# Jinan Erjin Import & Export Co.,Ltd.

## ALUMINIUM CAN BODY SPECIFICATION

(Stubby 250ml) 铝罐罐身规格



### 1) MATERIAL SPECIFICATION 材料规格

- (a) Material 材 料 : Aluminium alloy 铝合金  
Type 3004 or 或 3104
- (b) Temper 回火级别 : H19
- (c) Coil Thickness 铝片厚度 :  $0.270 \pm 0.005\text{mm}$

### 2) PHYSICAL SPECIFICATION 实物规格

- (a) Can Height 罐身高度 :  $91.70 \pm 0.38\text{mm}$
- (b) Flange Width 翻边宽度 :  $2.10 \pm 0.25\text{mm}$
- (c) Neck Plug Diameter 罐颈内径 :  $52.40 \pm 0.25\text{mm}$
- (d) Overflow Capacity 溢流容量 :  $270.5 \pm 2.0\text{ml}$

### 3) INTERNAL COATING MATERIAL 内涂膜材料

Water-Based Modified Epoxy Resin 水基改性环氧树脂

### 4) MECHANICAL SPECIFICATION 机械性能规格

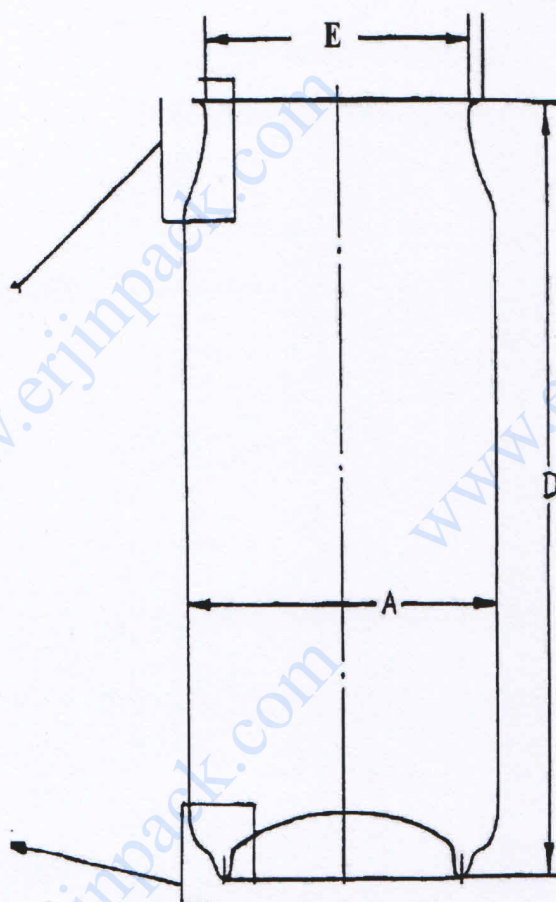
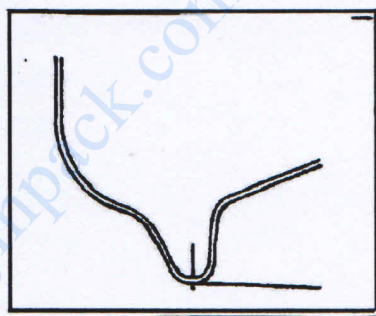
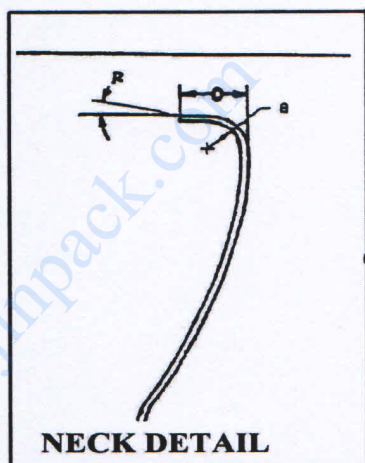
- (a) Internal Pressure Resistance 罐内耐压强度 : 610KPa min. 或以上
- (b) Axial Column Strength 轴向承压力 : 0.80KN min. 或以上

### 5) PACKING SPECIFICATION 包装规格

- (a) Cans Per Layer 每层罐数 : 389 只
- (b) Layers Per Pallet 每板层数 : 25 层
- (c) Cans Per Pallet 每板罐数 : 9725只
- (d) Net Weight 净重 : 97kg Apprx. 参考值
- (e) Gross Weight 毛重 : 115kg Apprx. 参考值

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## 6) CAN BODY 铝罐罐身



FINISHED CAN 成品罐

|   |               |   |                |
|---|---------------|---|----------------|
| A | 66.04mm ref.  | D | 91.70 ± 0.38mm |
| B | 1.524mm ref.  | E | 52.10 ± 0.25mm |
| C | 2.10 ± 0.25mm | R | 0-12度          |

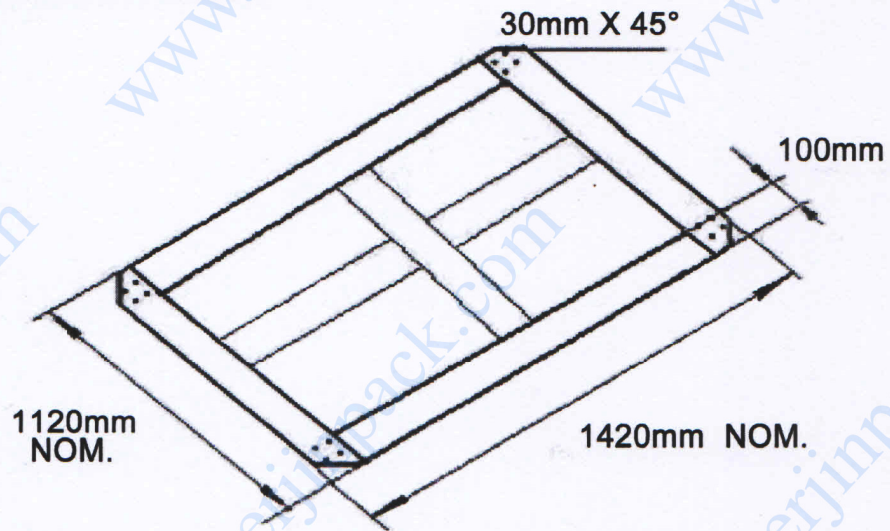




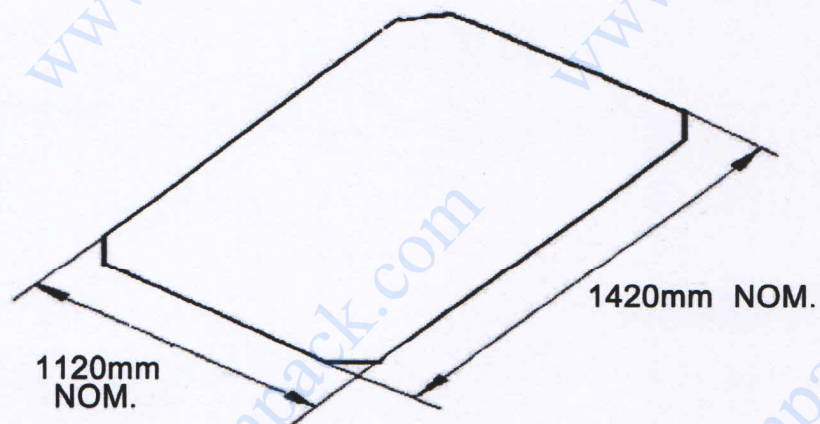
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## 7) PACKING MATERIAL 包装材料

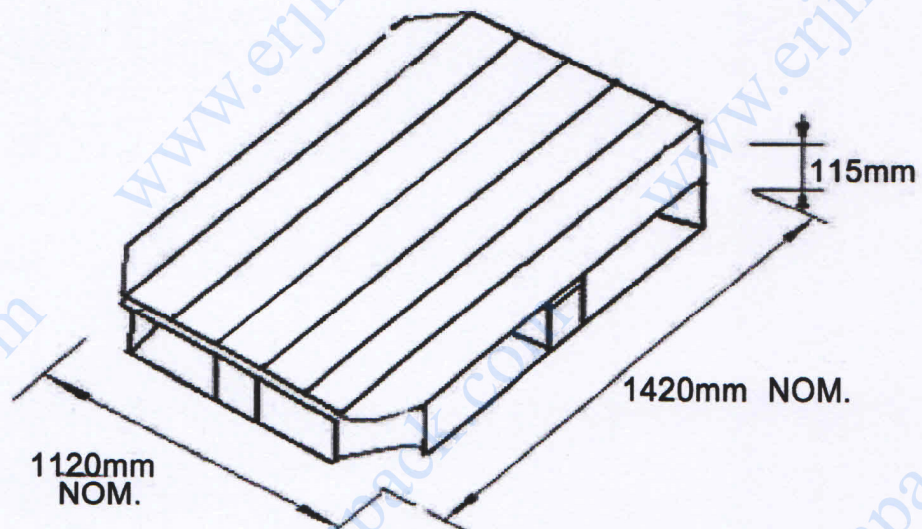
TOP FRAME 顶板



PAPER SHEET LAYER  
隔层纸板



4-WAY PALLET  
卡板





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## 8) CAN BODY COMPRESSION PACK 罐身紧密式包装

