

Jinan Erjin Import & Export Co.,Ltd.

ALUMINIUM CAN BODY SPECIFICATION

202/211×413 (Standard 355ml) 铝罐罐身规格



1) MATERIAL SPECIFICATION 材料规格

- (a) Material 材 料 : Aluminium alloy 铝合金
Type 3004 or 或 3104
- (b) Temper 回火级别 : H19
- (c) Coil Thickness 铝片厚度 : $0.270 \pm 0.005\text{mm}$

2) PHYSICAL SPECIFICATION 实物规格

- (a) Can Height 罐身高度 : $122.22 \pm 0.3\text{mm}$
- (b) Flange Width 翻边宽度 : $2.12 \pm 0.25\text{mm}$
- (c) Neck Plug Diameter 罐颈内径 : $52.40 \pm 0.25\text{mm}$
- (d) Overflow Capacity 溢流容量 : $384.5 \pm 2.0\text{ml}$

3) INTERNAL COATING MATERIAL 内涂膜材料

Water-Based Modified Epoxy Resin 水基改性环氧树脂

4) MECHANICAL SPECIFICATION 机械性能规格

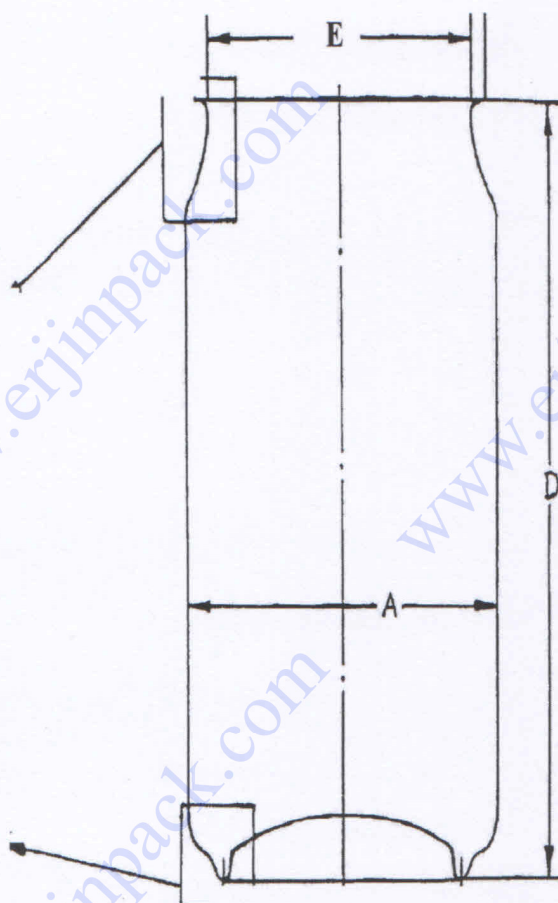
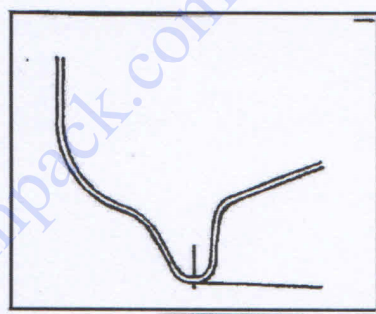
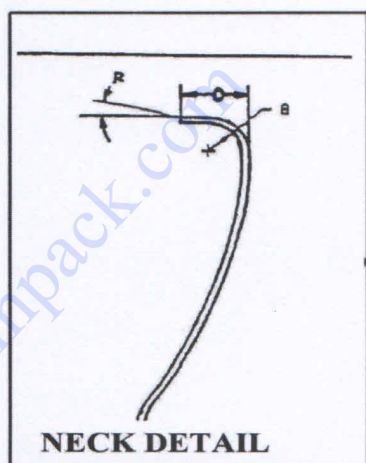
- (a) Internal Pressure Resistance 罐内耐压强度 : 610KPa min. 或以上
- (b) Axial Column Strength 轴向承压力 : 0.80KN min. 或以上

5) PACKING SPECIFICATION 包装规格

- (a) Cans Per Layer 每层罐数 : 389 只
- (b) Layers Per Pallet 每板层数 : 19 层
- (c) Cans Per Pallet 每板罐数 : 7391 只
- (d) Net Weight 净重 : 90kg Apprx. 参考值
- (e) Gross Weight 毛重 : 132kg Apprx. 参考值

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6) CAN BODY 铝罐罐身



FINISHED CAN 成品罐

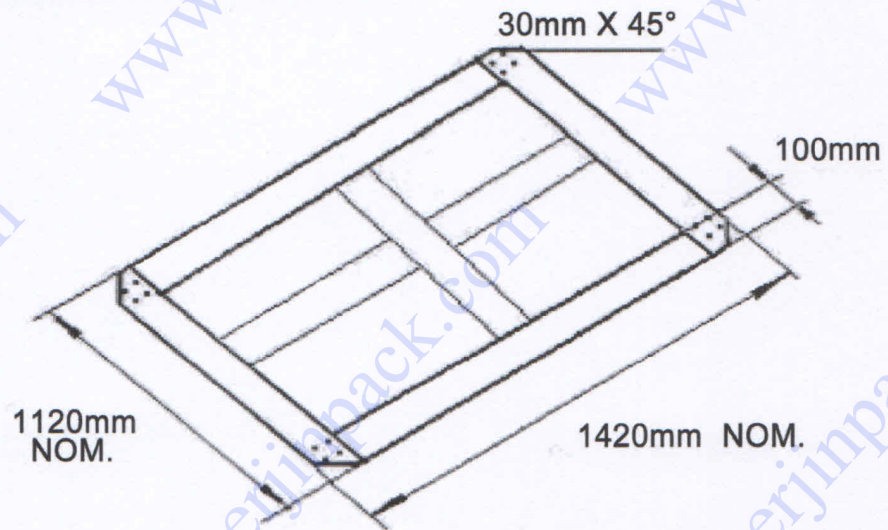


A	66.04mm ref.	D	122.22 ± 0.3mm
B	1.524mm ref.	E	52.40 ± 0.25mm
C	2.12 ± 0.25mm	R	0-12度

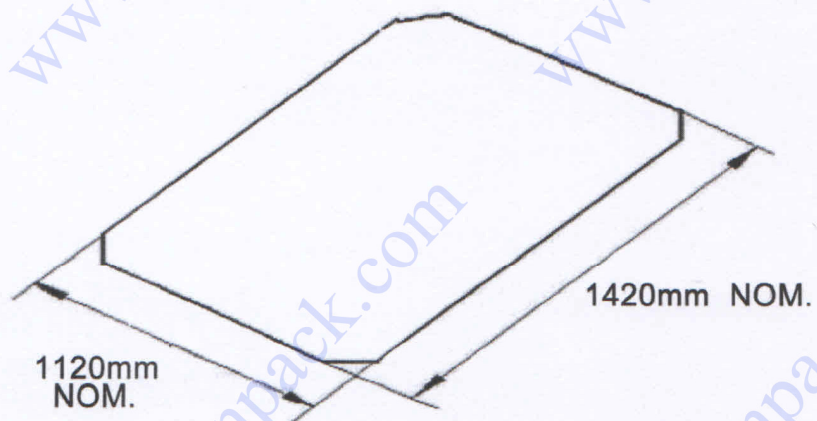
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7) PACKING MATERIAL 包装材料

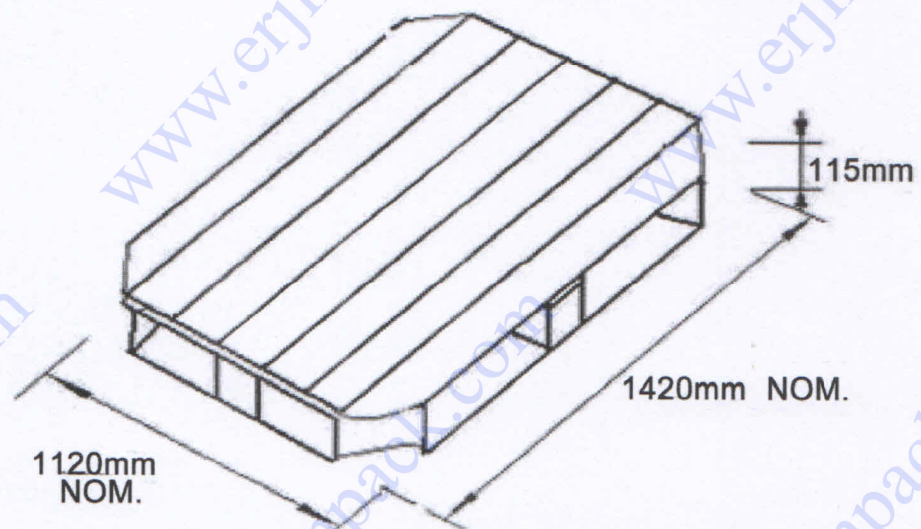
TOP FRAME 顶板



PAPER SHEET LAYER
隔层纸板



4-WAY PALLET
卡板



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8) CAN BODY COMPRESSION PACK 罐身紧密式包装

