

ALUMINIUM CAN BODY SPECIFICATION

202/211×408 (Standard 330ml) 铝罐罐身规格



(a) Material	材 料	:	Aluminium alloy 铝合金 Type 3004 or 或 3104
(b) Temper	回火级别	:	H19
(c) Coil Thickness	铝片厚度	:	$0.270 \pm 0.005\text{mm}$

(a) Can Height	罐身高度 :	$115.20 \pm 0.38\text{mm}$
(b) Flange Width	翻边宽度 :	$2.08 \pm 0.25\text{mm}$
(c) Neck Plug Diameter	罐颈内径 :	$52.40 \pm 0.25\text{mm}$
(d) Overflow Capacity	溢流容量 :	$357.5 \pm 2.0\text{ml}$

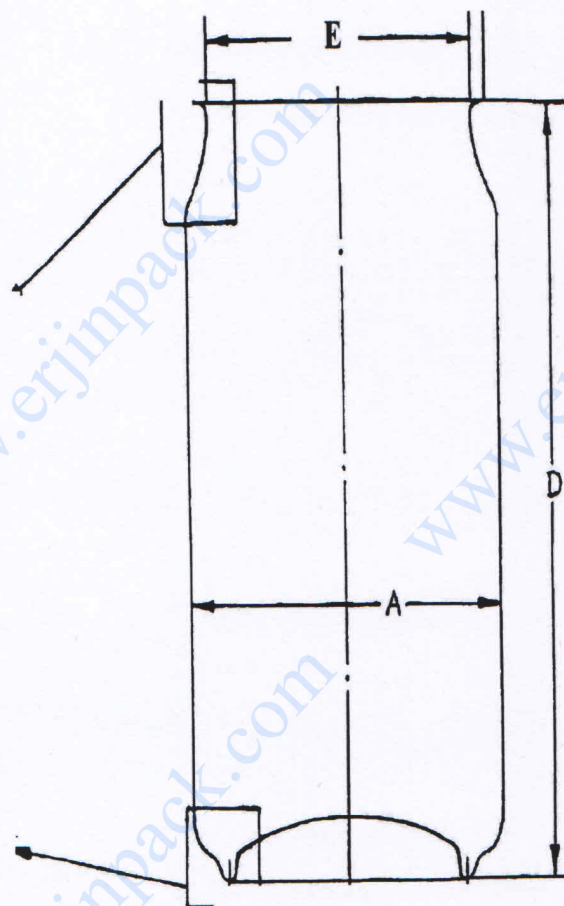
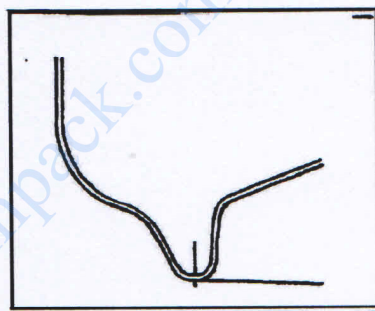
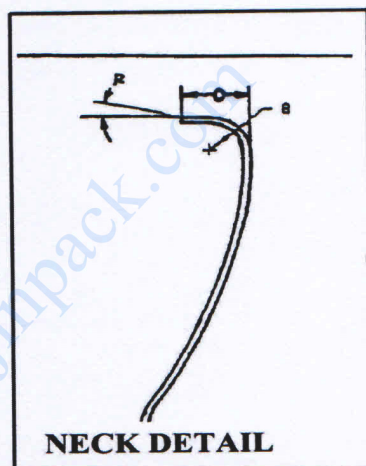
Water-Based Modified Epoxy Resin 水基改性环氧树脂

(a) Internal Pressure Resistance	罐内耐压强度 : 610KPa min. 或以上
(b) Axial Column Strength	轴向承压力 : 0.80KN min. 或以上

(a) Cans Per Layer	每层罐数 :	389 只
(b) Layers Per Pallet	每板层数 :	20 层
(c) Cans Per Pallet	每板罐数 :	7780 只
(d) Net Weight	净重 :	82kg Apprx. 参考值
(e) Gross Weight	毛重 :	125kg Apprx. 参考值

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6) CAN BODY 铝罐罐身

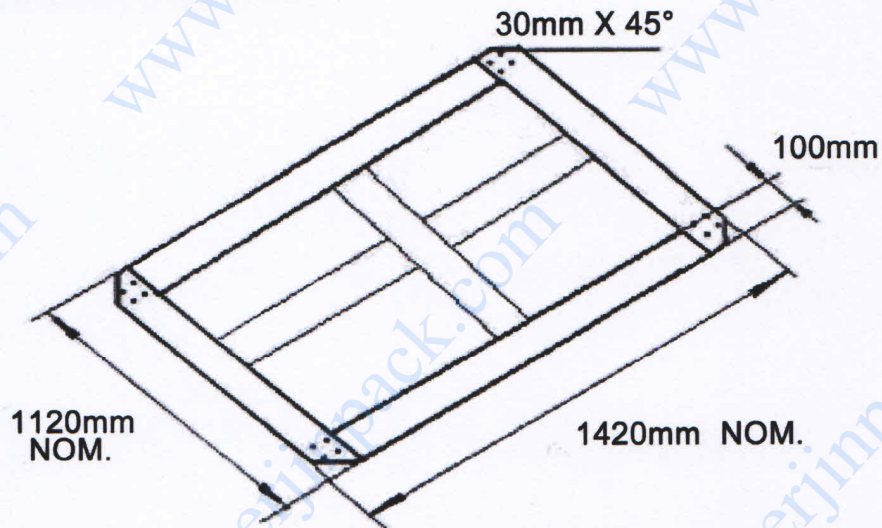


A	66.04mm ref.	D	115.20 ± 0.38mm
B	1.524mm ref.	E	52.40 ± 0.25mm
C	2.08 ± 0.25mm	R	0-12度

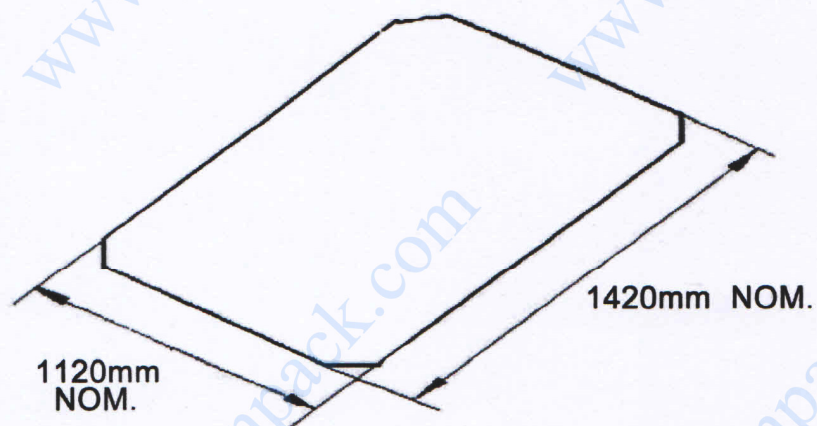
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7) PACKING MATERIAL 包装材料

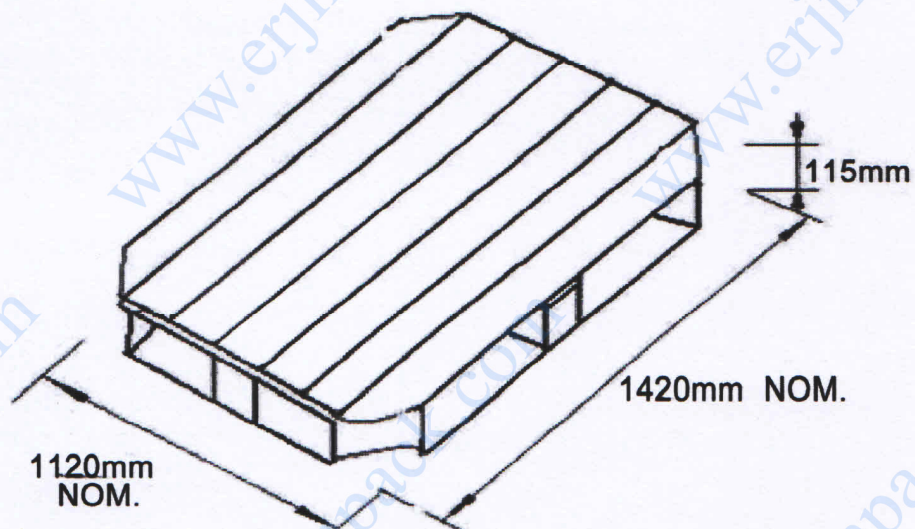
TOP FRAME 顶板



PAPER SHEET LAYER
隔层纸板



4-WAY PALLET
卡板



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8) CAN BODY COMPRESSION PACK 罐身紧密式包装

