

Jinan Erjin Import & Export Co.,Ltd.

ALUMINIUM CAN BODY SPECIFICATION

202/204×413 (269ml) 铝罐罐身规格

1) MATERIAL SPECIFICATION 材料规格

- | | | | |
|--------------------|------|---|----------------------------------|
| (a) Material | 材 料 | : | Aluminium alloy 铝合金
Type 3104 |
| (b) Temper | 回火级别 | : | H19 |
| (c) Coil Thickness | 铝片厚度 | : | 0.275 ± 0.005mm |

2) PHYSICAL SPECIFICATION 实物规格

- | | | | |
|------------------------|------|---|-----------------|
| (a) Can Height | 罐身高度 | : | 122.55 ± 0.38mm |
| (b) Flange Width | 翻边宽度 | : | 2.08 ± 0.25mm |
| (c) Neck Plug Diameter | 罐颈内径 | : | 52.40 ± 0.25mm |
| (d) Overflow Capacity | 溢流容量 | : | 295.55 ± 2.0ml |

3) INTERNAL COATING MATERIAL 内涂膜材料

Water-Based Modified Epoxy Resin 水基改性环氧树脂

4) MECHANICAL SPECIFICATION 机械性能规格

- | | | | |
|----------------------------------|--------|---|-----------------|
| (a) Internal Pressure Resistance | 罐内耐压强度 | : | 610KPa min. 或以上 |
| (b) Axial Column Strength | 轴向承压力 | : | 0.80KN min. 或以上 |

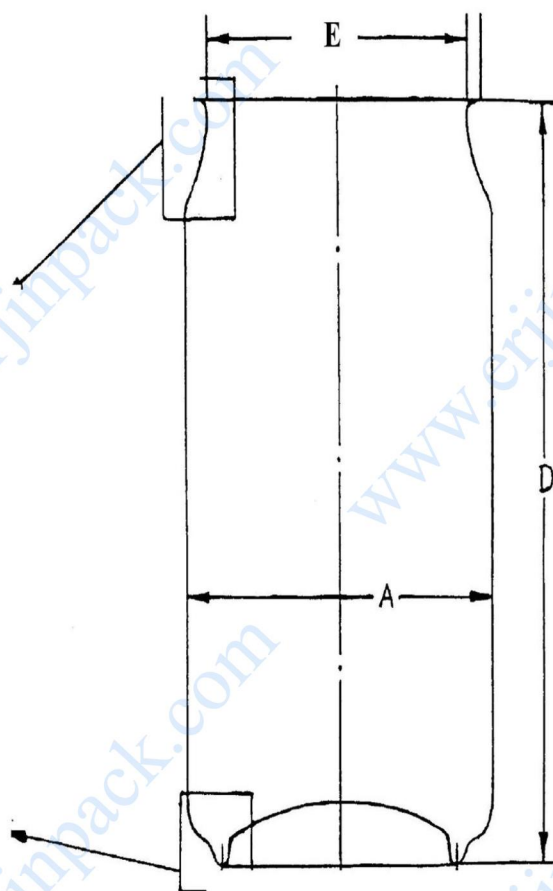
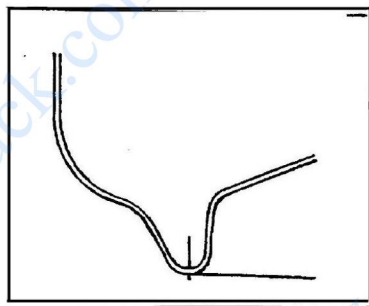
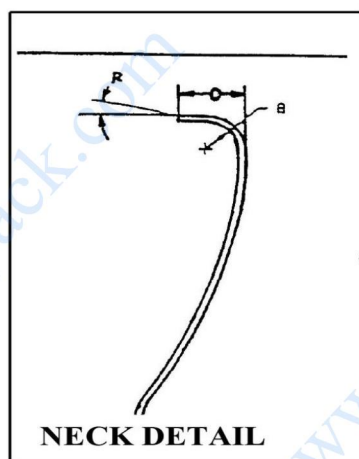
5) PACKING SPECIFICATION 包装规格

- | | | | |
|-----------------------|------|---|------------------|
| (a) Cans Per Layer | 每层罐数 | : | 506 只 |
| (b) Layers Per Pallet | 每板层数 | : | 19 层 |
| (c) Cans Per Pallet | 每板罐数 | : | 9614 只 |
| (d) Net Weight | 净重 | : | 95kg Apprx. 参考值 |
| (e) Gross Weight | 毛重 | : | 142kg Apprx. 参考值 |



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6) CAN BODY 铝罐罐身



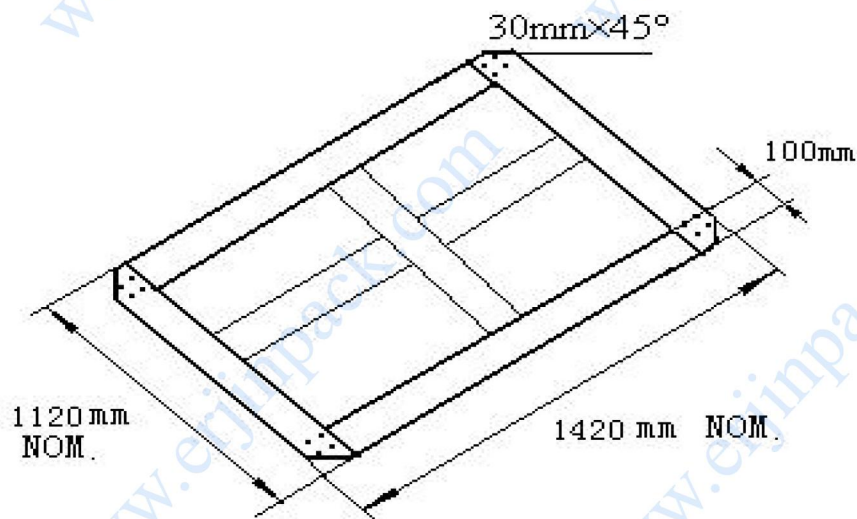
FINISHED CAN 成品罐

A	57.40mm ref.	D	122.55 ± 0.38mm
B	1.524mm ref.	E	52.40 ± 0.25mm
C	2.08 ± 0.25mm	R	0-12度

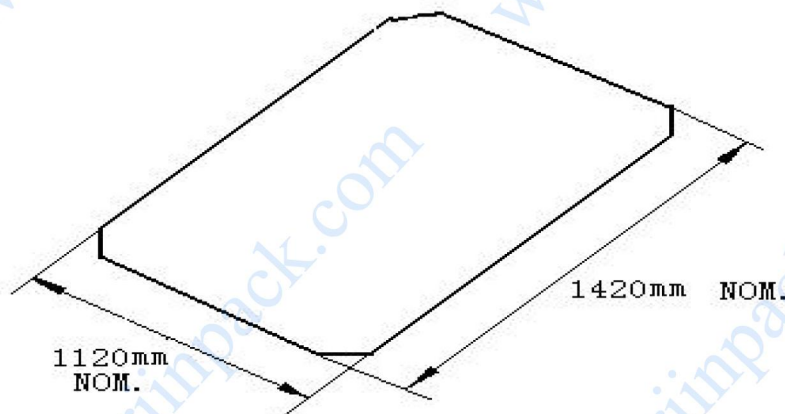
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7) PACKING MATERIAL 包装材料

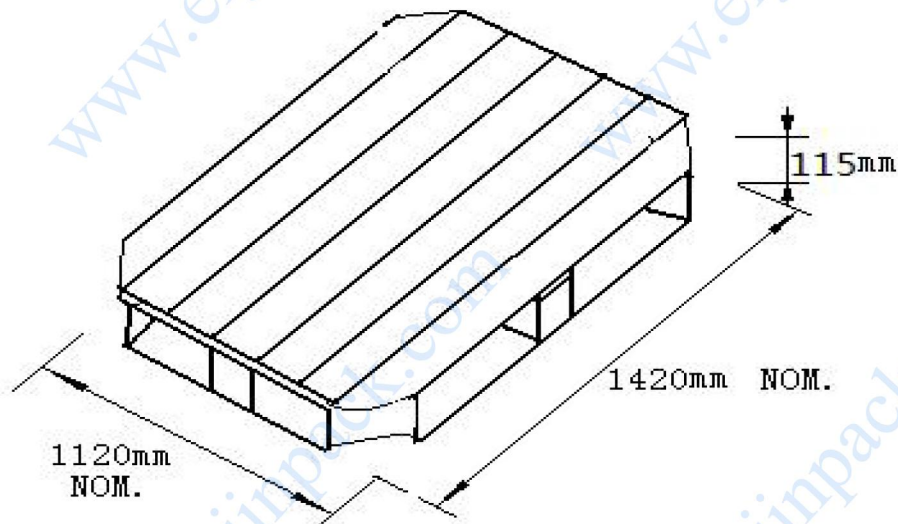
TOP FRAME 顶板



PAPER SHEET LAYER
隔层纸板



4-WAY PALLET
卡板



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8) CAN BODY COMPRESSION PACK 罐身紧密式包装

